

**115PC M35(H.S.S.+5% COBALT) GREAT ISO9001**  
**JOBBER LENGTH DRILL SET**  
**135° SPLIT POINT**

Features:

- M35(H.S.S.+5% Cobalt).
- 115 pcs/set: 1/16" - 1/2" by 64ths, No. 1 to 60 and A to Z.
- Straight shank, ANSI standard.
- Right-hand.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° point drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In a strong fitted metal case.



Item #0422-1003  
**\$379<sup>00</sup>**  
set

**32PC H.S.S. 1/2" SHANK S&D DRILL SET**  
**118° POINT**

Features:

- High-speed steel.
- Black oxide finished.
- 32pcs/set with 1/2" shank sliver & deming drill set in a fitted case.
- Size: 33/64"-1" by 64ths.
- All bits are 6" long with 3" long flutes.
- In a strong wooden block.



Item #H516-6506  
**\$327<sup>00</sup>**  
set

**29PC M35(H.S.S.+5% COBALT)**  
**PROFESSIONAL JOBBER**  
**LENGTH DRILL SET**  
**135° SPLIT POINT**

Features:

- M35(H.S.S.+5% Cobalt).
- Set includes: 1/16"-1/2" by 1/64".
- Straight shank, ANSI standard.
- Right-hand.
- 135° split point for fast penetration and accurate starting with no punch.
- Retains hardness at high temperatures.
- Lasts 12x longer than standard 118° point drill bits.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° point drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In a strong Rose-plastic case.

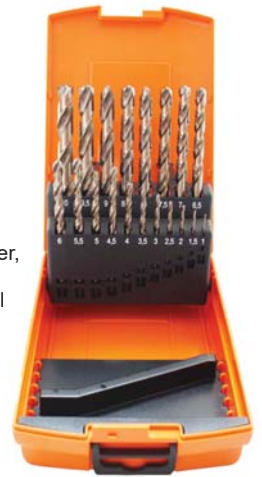
Item #0422-0029  
**\$195<sup>00</sup>**  
set



**19PC M35(H.S.S.+5% COBALT)**  
**TWIST DRILL SET, METRIC**  
**135° SPLIT POINT**

Features:

- M35(H.S.S.+5% Cobalt).
- 19pcs/set: 1-10mm x 0.5mm.
- Fully ground from solid.
- Right-hand.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° point drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In a strong Rose-and-plastic case.



Item #3110-1119  
**\$88<sup>00</sup>**  
set

**8PC M35(H.S.S.+5% COBALT)**  
**1/2" SHANK S&D DRILL SET**  
**135° SPLIT POINT**

Features:

- M35(H.S.S.+5% Cobalt).
- Straight shank with 3 equal flats to fit 1/2" chucks.
- Set includes: 9/16", 5/8", 11/16", 3/4", 13/16", 7/8", 15/16", & 1".
- All bits are 6" long with 3" long flutes.
- Gold and black color.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° point drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.
- In a fitted plastic case.



Item #H516-6507  
**\$295<sup>00</sup>**  
set



**ANSI M35(H.S.S.+5% COBALT) S&D DRILL,**  
**135° SPLIT POINT GREAT ISO9001**

Features:

- M35(H.S.S.+5% Cobalt).
- Straight shank with 3 equal flats, available in 1/2" and 3/4" sizes to fit corresponding chucks.
- All bits are 6" long with 3" long flutes.
- Gold and black color.
- 135° split point drills do not require spot before drilling to prevent walking. The cobalt 135° split point drills last longer, cut faster and enable much less wobble than standard HSS 118° point drills. Ideal for drilling cast iron, heat-treated steel, stainless steel and other hard materials.



0412-0078

Dia. of Cut	1/2" Shank		3/4" Reduced Shank	
	Item	Price	Item	Price
9/16"	0412-0916	\$23.00/PC	—	—
5/8"	0412-0058	\$23.00/PC	—	—
11/16"	0412-1116	\$26.50/PC	—	—
3/4"	0412-0034	\$26.50/PC	—	—
13/16"	0412-1316	\$34.00/PC	—	—
7/8"	0412-0078	\$35.00/PC	0434-0078	\$37.40/PC
15/16"	0412-1516	\$42.00/PC	0434-1516	\$44.00/PC
1"	0412-0001	\$48.00/PC	0434-0001	\$49.50/PC
1-1/8"	—	—	0434-0118	\$61.00/PC
1-1/4"	0412-0114	\$73.00/PC	0434-0114	\$75.00/PC
1-3/8"	0412-0138	\$86.00/PC	0434-0138	\$93.00/PC
1-1/2"	0412-0112	\$101.00/PC	0434-0112	\$109.00/PC
1-5/8"	—	—	0434-0158	\$139.00/PC

Specifications & Prices are subject to change without notice. E. & O. E. We are not responsible for typographical errors that may occur. Check [www.accusizetools.com](http://www.accusizetools.com) for the latest price and product information.