



ROCKLER®

CREATE WITH CONFIDENCE

Cribbage Board Templates - XL 3-Player Curved Track Instructions

Effective April 2025



Review full manual instructions prior to use for important safety information.
Always check [Rockler.com](https://www.rockler.com) to confirm that you are using the most recent manual version for your product.

GENERAL SAFETY WARNINGS

This product is designed only for specific applications as defined in the instructions and should not be modified or used for any manner not described in these instructions. Use only recommended accessories. Before using the Cribbage Board Templates - XL 3-Player Curved Track Instructions: **READ, UNDERSTAND** and **FOLLOW ALL INSTRUCTIONS AND SAFETY WARNINGS. KEEP THESE INSTRUCTIONS READILY AVAILABLE FOR FUTURE REFERENCE.**

- > Always confirm that you are using the most recent version of the instructions and safety warnings for your product (see the instructions link on the product page at Rockler.com).
- > Before using another tool with this product, always read, understand and follow the instructions and safety warnings in the owner's manual for that tool. If you do not have the owner's manual, obtain one from the tool's manufacturer before using it with this product.
- > Before using any chemical with this product, always read, understand and follow all safety warnings and guidelines in the manufacturer's Safety Data Sheet (SDS; formerly called "MSDS"), especially regarding:
 - How to safely use the chemical, including potential hazards and recommended first aid measures;
 - Personal safety equipment required to safely use the chemical (e.g. gloves, eye protection, mask/respirator, etc.);
 - Proper and safe handling, storage and disposal of the chemical.
- > Before using this product, review and verify that all tools to be used with it have safety equipment installed and are in proper working order as defined by the tool's owner's manual.
- > Do not use this product until you have read and are confident you understand:
 - Drilling the Holes (pp. 3-4).
- > The user assumes all risk and responsibility for the proper and safe use of this product and for ensuring product suitability for the intended application.
- > It is the sole responsibility of the purchaser of this product to ensure that anyone you allow to use this product reads and complies with all instructions and safety precautions outlined in this manual prior to use.
- > Follow all standard shop safety practices, including:
 - Keep children and bystanders away from the tool operating area;
 - Do **NOT** use power tools in explosive environments, or in the presence of flammable liquids, fumes or dust;
 - **TURN OFF AND UNPLUG** all power tools **BEFORE** making any adjustments or changing accessories;
 - Remain alert and use good judgment. Do not use this product if you are in any way impaired by medications, alcohol, drugs or fatigue;
 - Keep your work area well lit and clean;
 - Dress appropriately. Secure loose clothing, remove all jewelry and tie up long hair before using this product;
 - **ALWAYS** wear safety glasses, hearing protection and respiratory protection that complies with NIOSH/OSHA/ANSI safety standards;
 - Use dust collection tools and dust face masks to reduce exposure to dust;
 - Use safety equipment such as featherboards, push sticks and push blocks, etc., when appropriate;
 - Maintain proper footing at all times and do not overreach;
 - Do **NOT** force woodworking tools.
- > These warnings and instructions do **NOT** represent the total of all information available regarding tool safety, use and technique. Always seek out opportunities to learn more and improve your skills and knowledge.

⚠ WARNING: Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection. For more information go to www.P65Warnings.ca.gov/wood.

⚠ DANGER

Danger indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠ WARNING

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

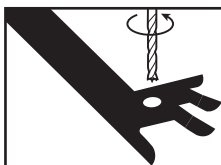
⚠ CAUTION

Caution indicates a hazardous situation that, if not avoided, may result in minor or moderate injury or property damage.

NOTICE

Notice indicates important or helpful information and/or user tips.

PRODUCT SPECIFIC SAFETY WARNINGS



⚠ DANGER

- > To avoid serious injury, keep hands and fingers away from the drilling area. Maintain awareness of the bit's entry and exit areas at all times.

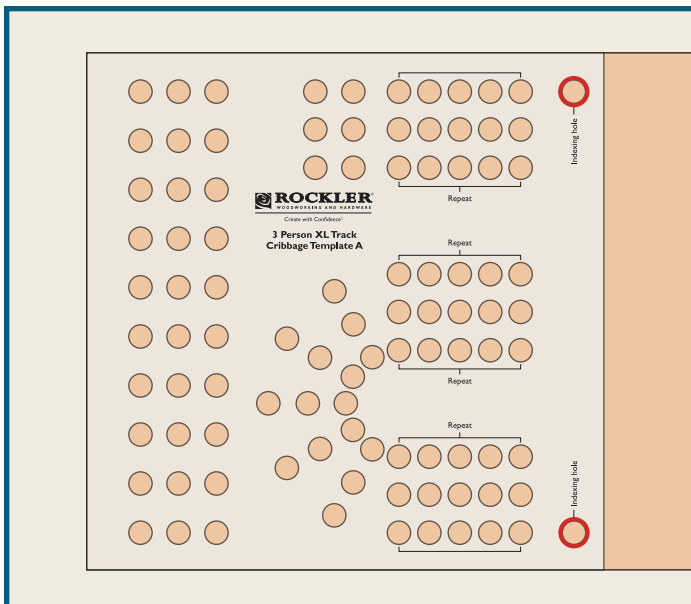


Fig. 1

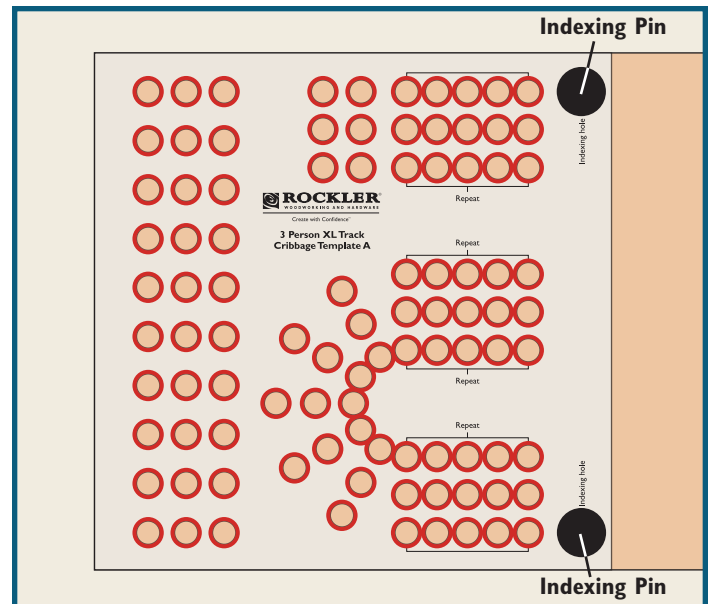


Fig. 2

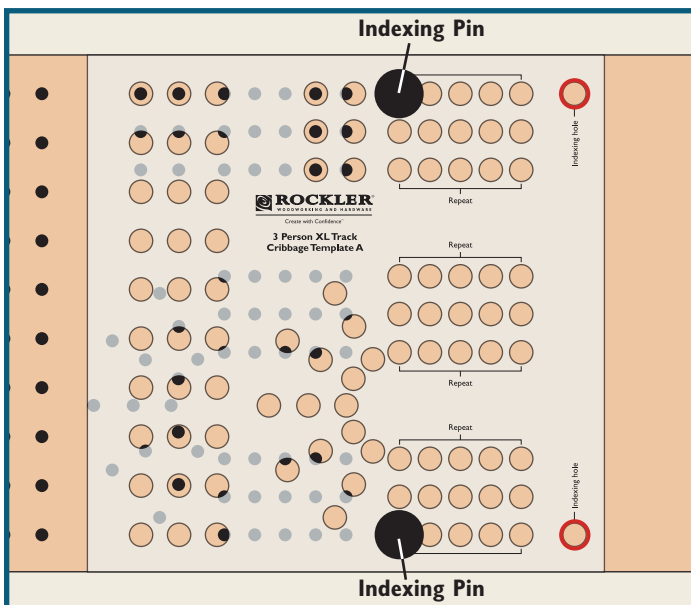


Fig. 3

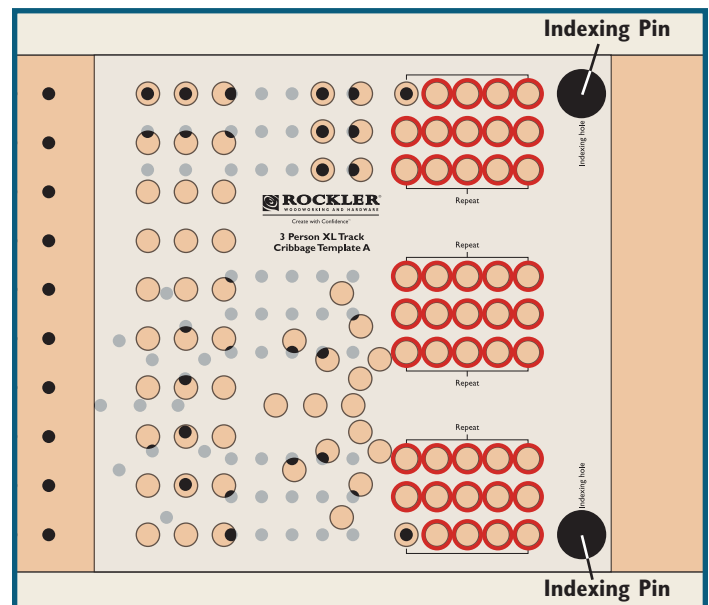


Fig. 4

Drilling the Holes

NOTICE

Minimum board dimensions: 8½" x 28⅝".
If you intend to use the Round Template as a pattern for routing the curve on the end, the board must be 8½" wide.

1. Hold or clamp the Square Template on your cribbage board workpiece, making sure that it's positioned as desired and properly aligned.
2. Chuck the included Self-Centering Bit in a handheld drill and drill the two holes outlined in red in **Fig. 1**.
3. Press the two included Indexing Pins in the holes you just drilled to hold the Square Template while you drill the holes outlined in red in **Fig. 2**.
4. Remove the Indexing Pins and shift the Square Template so that the two rearmost outside holes in the "Repeat" section of the template are over the previous indexing holes. Press the Indexing Pins in these holes and drill the two holes outlined in red in **Fig. 3**.
5. Move the Indexing Pins to the new indexing holes and drill the holes outlined in red in **Fig. 4**.
6. Repeat Steps 4 and 5 four more times, drilling the holes outlined in red in **Fig. 3** and **Fig. 4**.

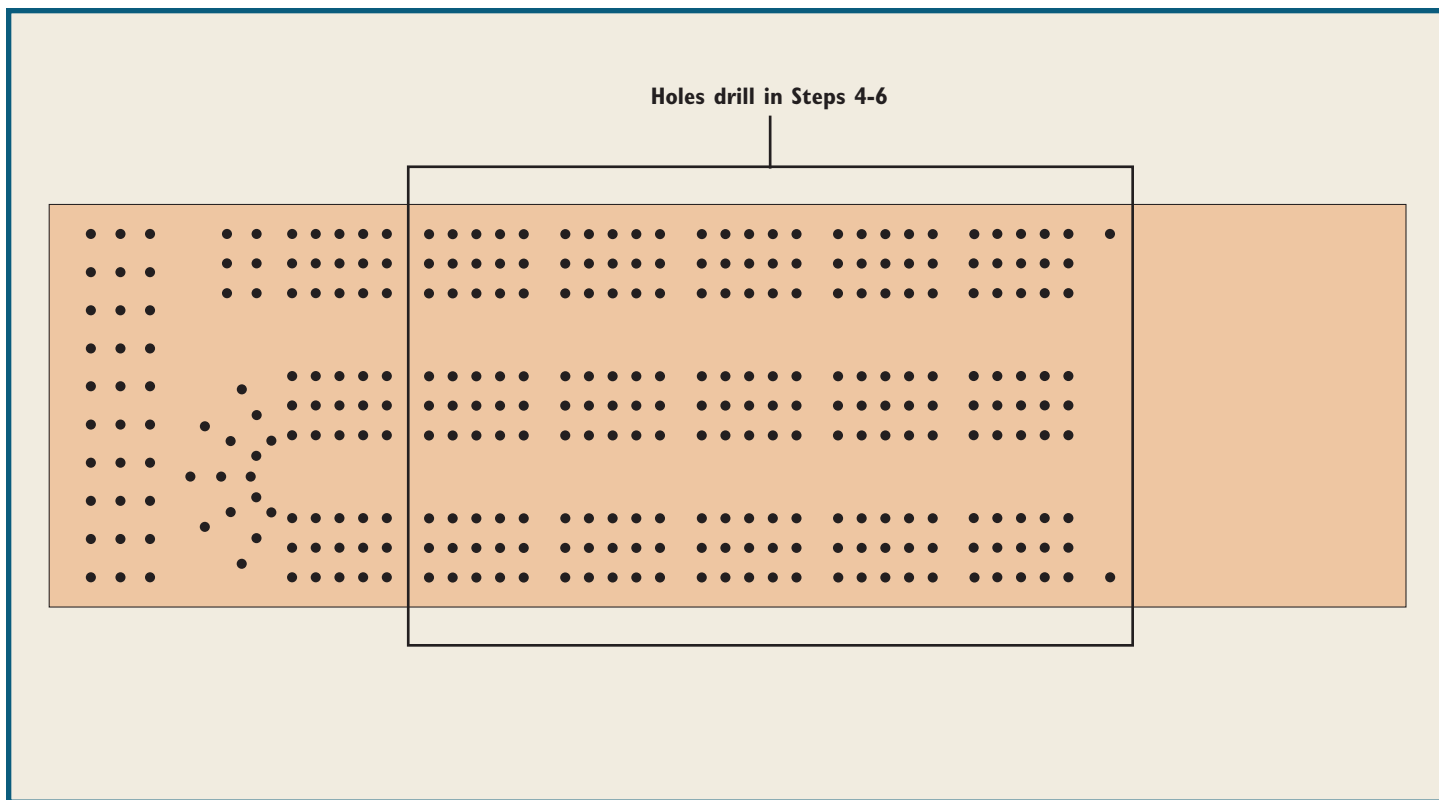


Fig. 5

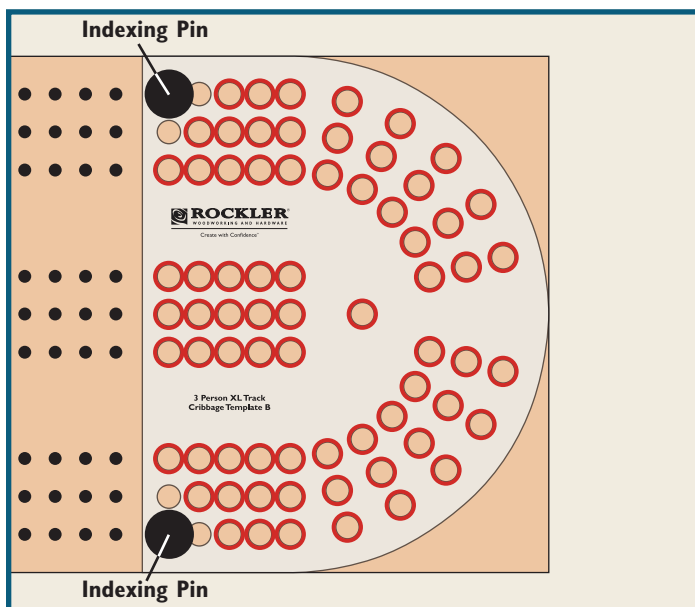


Fig. 6

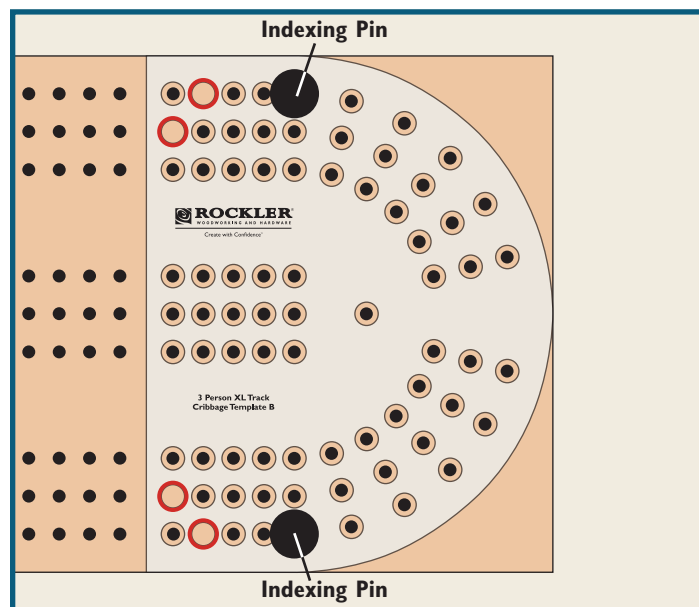


Fig. 7

7. Remove the Square Template and check that your board looks like the one shown in **Fig. 5**.
8. Install the Rounded Template so that its two rearmost outside holes are over the most recently drilled indexing holes. Press the Indexing Pins in these holes to hold the template; then drill the holes outlined in red in **Fig. 6**.
9. Move the Indexing Pins to the holes shown in **Fig. 7** and drill the holes outlined in red.

NOTICE

If you want a curve on the end of your board, you can use the Round Template as a pattern and trace the outline.

10. Remove the Round Template and sand the board surface.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com